

EM-PRO 5FT X 10FT DUAL SIDE DRIVE PLASMA CUTTING TABLE

\$44,995
Lease to own: **\$962/month**



- **Model: 510**
- 5' x 10' cutting area
- 1000 ipm rapid traverse speed
- Positional accuracy of 0.0005"
- (3) Axis drive system
- 3/4" Wide Gear Rack & Pinion Drive
- Requires 220 VAC, 1 phase Input power to the cutting machine
- Table is made up of 3" x 3" welded steel tubing and 10GA side panels
- The ends of the table are hinged doors to allow for easy scrap removal without having to remove any slats
- The table is delivered completely assembled for simple and efficient installation

Visit our **New Website**
www.empire-machinery.com

and sign up to receive **Empire's Monthly New & Used Equipment Specials** by Oct 15. Your name will be entered in a draw to win **\$100 Canadian Tire Gift Card**.

Receive Monthly Email Specials



\$100 Canadian Tire Gift Card

Remember: Empire only sends specials by mail twice a year but we e-mail each month. So don't miss and sign up today!

EM-PRO GEAR HEAD DRILLING MACHINE

\$2,995
Lease to own: **\$108/month**



- **Model: Z5030**
- Maximum Drilling Capacity: 1.5"
- Maximum Tapping Capacity: M20
- 12 Speed - 115 to 3150 rpm
- Diameter of Column: 4.5
- Table Size: 20" x 18"
- Spindle Travel: 4.72"
- Distance between Spindle and Column: 11.5"
- Max. Distance between Spindle to Table: 28"
- Max. Distance between Spindle to Base: 46.45"
- Electrics: 220V 3PH

TENNSMITH 52" 16GA FOOT SHEAR

\$3,895
Lease to own: **\$140/month**



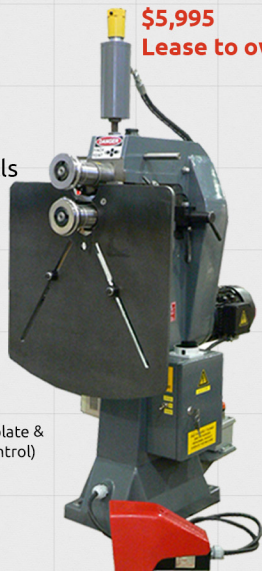
- **Model: T52-16**
- Max. Shearing Length: 52-1/4"
- Max. Capacity: 16GA Mild Steel (20GA Stainless Steel)
- Front Gauge Range: 37"
- Back Gauge Range: 30"
- Height of Foot Treadle From Floor: 20"
- Height from floor to bed of the shear: 31-3/4"
- Adjustable Spring Activated Hold Down & Finger Guard
- Treadle Stops and Well Guards
- Dimensions: 61" x 36" x 42"



3 YEAR WARRANTY

EM-PRO EMT-7R POWER ROTARY MACHINE

\$5,995
Lease to own: **\$206/month**



- Capacity: 14GA
- 11" Throat
- Includes 3/8" Single Bead Rolls

\$250 FREIGHT ALLOWANCE

Visit our website for a complete list of options and available roll sets!

(Shown with optional large face plate & air over oil hydraulic top shaft control)



Video at www.empire-machinery.com

EM-PRO HYDRAULIC SHEARS

- **Model: H-5214**
- Capacity: 52" 14GA Mild Steel
- Includes manual 24" Rack & Pinion Back Gauge
- **Electrics:** 220V 1PH 60Hz; 3HP

\$7,295
Lease to own: **\$250/month**

ONE ONLY

- **Model: H-5210**
- Capacity: 52" 10GA Mild Steel
- Includes manual 24" Rack & Pinion Back Gauge
- **Electrics:** 575V 3PH 60Hz, 5HP

\$9,995
Lease to own: **\$343/month**

ONE ONLY

220V 3PH 60Hz; 3HP
\$6,995 \$6,495
Lease to own: **\$223/month**

SAVE \$500

ONE ONLY



**LOCKFORMER 24GA
PITTSBURGH**

**SAVE
\$1,150**

~~\$6,145~~ ~~\$4,995~~
Lease to own: \$180/month

- Capacity: 24GA & Lighter
- Speed: 30-35 fpm
- Electric: 115V 1PH
- Motor: 1/3HP

Includes Flanging Attachment

**ONE
ONLY**



**EM-PRO 24GA & 20GA
PITTSBURGH MACHINES**

- Depth of the pocket: 5/16"
- Electric: 115V 1PH 60Hz; 1HP



Model: L-24

- Capacity: 24GA or lighter
- Weight: 165 lbs

Includes Flanging Attachment

\$4,295

Lease to own: \$155/month



Model: L-20

- Capacity: 20GA or lighter
- Weight: 325 lbs

**Includes Flanging Attachment &
Drive Clean Rolls**

\$5,295

Lease to own: \$181/month

**FLAGLER 20GA
PITTSBURGH**

\$5,495

Lease to own: \$188/month

- **Model: 20 Standard**
- Capacity: 20GA & Lighter
- Depth of Pocket: 5/16" width
- Extended shafts for auxiliary rolls
- Optional Rolls Sets:
 - Drive Clean
 - Pipe Lock
 - Right Angle Flange
- Electric: 115V 1PH
- Motor: 3/4HP



(Shown with optional Flanging Attachment)

TENNSMITH 3FT SLIP ROLLER

Only \$1,195

- **Model: SR36**
- Length of Rolls: 36"
- Capacity: 22GA Mild Steel
- Roll Diameter: 2"
- Min Forming Radius: 1"
- Complete with Wire Grooves
- Shipping Weight: 250 lbs.

(Shown with optional stand)



**EM-PRO 50" 16GA
MANUAL SLIP ROLLER**

Only \$2,195

- **Model: X-5016**
- Capacity: 50" x 16GA
- Roll diameter: 3"
- Floor Stand Included



**EM-PRO 50" 16GA
POWERED SLIP ROLLER**

**SAVE
\$300**

~~\$4,295~~ ~~\$3,995~~

Lease to own: \$144/month

- **Model: X-5016E**
- Forming width: 50"
- Capacity: 16GA
- Roll diameter: 3"
- Wire grooves: 3
- Driven rolls: 2
- Gear driven rolls
- Manual Pinch & back roll adjustment
- Polished and ground rolls made of high carbon steel
- Electric: 220V 1PH/3PH 60Hz; 1HP



EM-PRO POWER SLITTER

**SAVE
\$500**

~~\$6,995~~ ~~\$6,495~~

Lease to own: \$223/month

- **Model: SFS-548**
- Capacity: 5 cuts in 26GA Mild Steel
- Includes 5 sets of slitter knives
- Maximum Material Width: 48"
- Speed: 60 fpm (approximately)
- Electric: 220V 1PH 60Hz
- Motor: 1HP
- Dimensions: 72" x 48" x 52"
- Weight: 1,000 lbs



**ONE
ONLY**

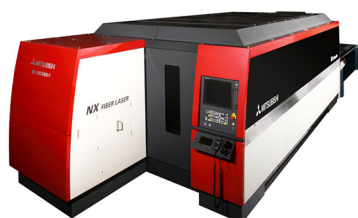
• • • See these machines and more on Empire's Website www.empire-machinery.com • • •

RETRO PLASMA & WATERJET



Web Category: Plasma Cutting Tables & Waterjet Cutting Tables

MITSUBISHI LASER



Web Category: Laser Cutting

TIME SAVER



Web Category: Deburring

SPIRAL HELIX TUBEFORMER 3600



Web Category: Spiral Pipe & Related Equipment

EM-PRO 10FT 10GA 2 AXIS NC HYDRAULIC BOX & PAN BRAKE

SAVE \$8,000

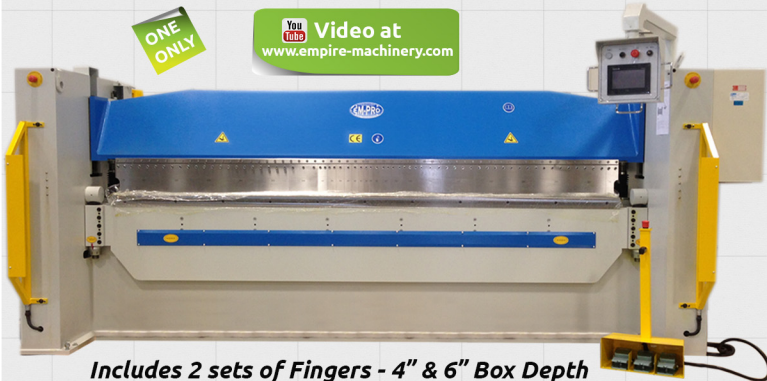
\$53,995 \$45,995
Lease to own: \$984/month

- **Model: VHS-1035**
- 2 Axis NC Control
- Capacity: 122" x 0.137" Mild Steel
- Bending Angle 0-135°

- 31" NC back gauge
- Manual gap adjustment and crowning on lower beam
- Front & Rear Safety lights
- Electrics: 575V 3PH

ONE ONLY

Video at
www.empire-machinery.com

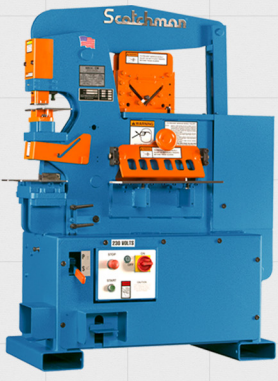


Includes 2 sets of Fingers - 4" & 6" Box Depth

SCOTCHMAN 50 TON IRONWORKER

\$14,495
Lease to own: \$385/month

- **Model: 50514-CM**
- Punch: 50 Tons
- Throat depth: 6"
- Flat Bar Shear: 14" Blade (3/4" x 4", 1/4" x 14")
- Angle Shear: 4" x 4" x 3/8"
- Coper Notcher: 2-1/2" x 2-3/4" x 3/8"
- Motor: 230V 1PH 60Hz; 5HP



3 YEAR WARRANTY



TENNSMITH 4FT BRAKES

\$895

- **Model S48-22**
- 4FT 22GA
- Straight Brake



HBU48-16 shown with optional stand.



\$1,195

- **Model U48-22**
- 4FT 22GA
- Box & Pan Brake (2", 3" & 4" fingers)

3 YEAR WARRANTY

\$2,085

- **Model HBU48-16**
- 4FT 16GA
- Box & Pan Brake (2", 3" & 4" fingers)

EM-PRO 5FT 18GA STRAIGHT BRAKE

Only \$1,995

- **Model NS-6016**
- Capacity: 61" x 18GA Mild Steel
- Floor stand and single counter weight included

ONE ONLY



TENNSMITH FLOOR MODEL BRAKES

- **Model: HB97-16**
- 8FT 16GA Brake
- \$5,695**
Lease to own: \$195/month

- **Model: HB121-16**
- 10FT 16GA Brake
- \$9,495**
Lease to own: \$326/month



3 YEAR WARRANTY

DURMA IRONWORKERS

- Features 39" electric touch and cut back stop which can be used at any station. Large tables and back and side gauges are standard. (Brake Attachment optional)
- Dual Operator
- Punch, Notch, Shear angle, Round, Square & Flat bar
- Includes 12 assorted punches & dies
- Electrics: 575V 3PH



Video at
www.empire-machinery.com

Model: IW55/110
 60 Ton
\$17,495
Lease to own: \$460/month

Model: IW80/150
 80 Ton
\$49,995 \$19,195
Lease to own: \$504/month

SAVE \$800

Model	IW 55/110	IW 80/150
Punching Capacity		
Punching Tonnage	60	80
Max. Punch Capacity (Diameter thru Thickness)	1 9/16" thru 3/8"	1 9/16" thru 9/16"
Throat Depth	9.842"	11.811"
Stroke Length	2.362"	2.755"
Strokes Per Minute (3/4" Stroke)	37	38
Flatbar Shearing		
Flat Bar (Width x Thickness) ¹	8" x 3/4" or 12" x 19/32"	12" x .79" or 18" x 19/32"
Blade Length	12"	18.700"
Angle Shearing		
Maximum @ 90 Degrees	4" x 4" x 1/2"	5" x 5" x 1/2"
Maximum @ 45 Degrees	2 3/4" x 2 3/4" x 1/4"	2 3/4" x 2 3/4" x 1/4"
Bar Shearing		
Round Bar Shear	.630" to 1.575"	1.77
Square Bar Shear	.630" to 1.575"	1.77
Notching		
Maximum Material Thickness	3/8"	15/32"
Rectangular Notcher (Width)	1 5/8"	2"
Rectangular Notcher (Depth)	3 1/2"	3 1/2"
Technical Specifications		
Motor HP	7.5HP	15HP
Machine Dimensions (L x W x H)	58" x 71" x 68"	80" x 70" x 106"
Gross Weight	2,860 lbs	5,940 lbs

Empire offers on-site equipment service across Canada!
Call for more information!



BURR KING VARIABLE SPEED BELT GRINDER

\$4,395
Lease to own:
\$158/month

- **Model: 760VS**
- Belt Size: 1-1/2" x 60"
- Speed: 800 - 8000 SFPM - Variable
- Includes:
 - Contact wheel, Backup platen & Worktable
 - Adjustable Stand (27"-37")
- Starter Belt Kit
- Electrics: 220V 1PH
- Motor: 1.5HP



EM-PRO PNEUMATIC CLEAT BENDER

SAVE \$500

~~\$14,995~~ **\$14,495**
Lease to own: **\$385/month**

- **Model: JL-36**
- Bend Length: 3" - 36"
- Capacity: 18GA Mild Steel or lighter
- Table Height: 24"
- Weight: 1,100 lbs
- Heat Treated Bending Bar & Backgauge Fingers
- Back Gauge Depth: 7/16" or 1/2" FIXED (Must specify with order)
- Bend Angle Options: 180 degree
- Air Requirements: 90-100 PSI, 4-5 sec/cycle

ONE ONLY



(Model JL-36 shown)

Video at
www.empire-machinery.com

SPOTWELDERS

- **25KVA - Air Operated**
- **Model: PBP-PX126AO**
- Max. Capacity: 2 pcs 16GA Galv.
- Including 24" arms
- Easy to use digital control-no dials
- Electrics: 220V 1PH

\$5,310
Lease to own: **\$182/month**

- **35KVA - Air Operated**
- **Model: PBP-PX136AO**
- Max. Capacity: 2 pcs 12GA Galv.
- Including 24" arms
- Easy to use digital control
- Electrics: 220V 1PH

\$5,930
Lease to own: **\$203/month**

- Optional:**
- 30" arms
 - 36" arms
 - Electrics: 575V 1PH
 - Arm configuration #4 to weld small diameter parts (as shown)
 - Weld tubes as small as 3" diameter

****Fully water-cooled transformer, arms & tip holders for long tip life**



DID YOU KNOW Empire Stocks:

- Spot Welder Tips
- Tip Dressers
- Galv. Remover (Liquid & Aerosol Cans)



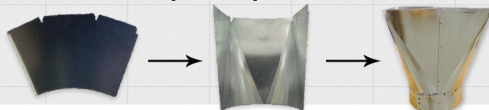
STRIKER Only \$1,995

- This pneumatic bender was made specifically for bending HVAC square to rounds.
 - 16GA Capacity
 - Foot Pedal Operated
 - Ergonomic working height
- Now make a 2 piece square to round!**

Video at
www.empire-machinery.com



LABOUR SAVER



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Call Empire at 1-800-665-8089 or visit
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Location Information

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Toronto

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